| Course<br>Type | Course<br>Code | Name of Course       | L | Т | Р | Credit |
|----------------|----------------|----------------------|---|---|---|--------|
| DE             | NCHD504        | Process Optimization | 3 | 0 | 0 | 3      |

## **Course Objective**

Process optimization introduces basic idea about the minimization/maximization necessary in the field of Chemical Engineering. Students will learn how to formulate an optimization problem and various methods for their solution.

## Learning Outcomes

Students will learn the basics of process optimization problem formulation, solution methods for various unconstrained and constrained optimization problems.

| Unit No. | Description of Lectures                                                                                                                                                            | Lecture<br>Hrs. | Learning Outcomes                                                                        |  |  |
|----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|------------------------------------------------------------------------------------------|--|--|
| 1.       | Formulation of various process optimization problems and their classification                                                                                                      | 3               | Students will learn the basics of<br>process optimization problem<br>formulation         |  |  |
| 2.       | Basic concepts of optimization-convex and<br>concave functions, necessary and sufficient<br>conditions for stationary points                                                       | 2               | Students will learn the concept of<br>convex-concave optimization problem<br>formulation |  |  |
| 3.       | Optimization of one-dimensional functions,<br>bracketing methods: exhaustive search method,<br>bounding phase method, interval halving<br>method                                   | 4               | Students will learn various<br>unconstrained one-dimensional<br>optimization methods     |  |  |
| 4.       | Fibonacci search method, golden section search<br>method, Newton-Raphson method, secant<br>method                                                                                  | 3               | Students will learn various<br>unconstrained one-dimensional<br>optimization methods     |  |  |
| 5.       | Direct methods: random search, grid search,<br>univariate search; Simplex method, conjugate<br>search directions, Powell's method                                                  | 5               | Students will learn various<br>unconstrained multi-variable<br>optimization methods      |  |  |
| 6.       | Indirect methods- gradient and conjugate gradient method; Newton's and Quasi-Newton method                                                                                         | 4               | Students will learn various<br>unconstrained multi-variable<br>optimization methods      |  |  |
| 7.       | Basic concepts in linear programming, the<br>simplex method of solving linear programming<br>problems<br>Standard LP form, obtaining a first feasible<br>solution, LP applications | 4               | Students will learn the basics of<br>Linear programming and<br>applications              |  |  |
| 8.       | The Lagrange multiplier method, necessary and sufficient conditions for a local minimum                                                                                            | 3               | Students will learn various methods<br>for nonlinear programming with<br>constraints     |  |  |

|     | Total                                                                                                                                                                    | 42 |                                                                                      |
|-----|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|--------------------------------------------------------------------------------------|
|     | constrained optimization, other GA operators,<br>real coded GAs, multi-objective GAs,<br>applications                                                                    |    |                                                                                      |
| 11. | Working principles, differences between GAs<br>and traditional methods; similarities between<br>GAs and traditional methods GAs for                                      | 4  | Students will learn the basics and application of Genetic algorithms                 |
| 10. | MILP, branch and bound technique, MINLP, outer approximation methods, applications                                                                                       | 3  | Students will learn various Mixed integer programming techniques                     |
| 9.  | Quadratic programming, generalized reduced<br>gradient method Penalty function and<br>augmented Lagrangian methods Successive<br>quadratic programming, NLP applications | 7  | Students will learn various methods<br>for nonlinear programming with<br>constraints |

## **Textbooks:**

1. Edgar, T.F. Himmelblau, D.M. (2001) Optimization of Chemical Processes, McGraw-Hill.

2. Rao, S.S. (1996) Engineering Optimization: Theory and Practice, Wiley.

3. Dutta, S. (2016) Optimization in Chemical Engineering, 1st Ed., Cambridge Univ. Press.

## **Reference Books:**

1. Fletcher, R. (2013) Practical Methods of Optimization, Wiley.

2. Floudas, C. A. (1995) Nonlinear and Mixed-Integer Optimization: Fundamentals and Applications, Oxford Univ. Press.